



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

649.5012  
Job Sheet 165563



Part No: 649.5012

Job Qty: 8 ea

Part Name: Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/2/17

Job Tracking No:

Due Date: 10/31/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D IPP REV. C RQ 13/10/29 VERIFIED BY:JLM

Ship Via:

### Bill of Materials

| Part/Part Name         | Part Note                                        | Serial No | Quantity | Location |
|------------------------|--------------------------------------------------|-----------|----------|----------|
| 649.5012<br>Deflector  | DWG REV D IPP REV. C RQ 13/10/29 VERIFIED BY:JLM |           | 0.000    |          |
| 649.5012E<br>Deflector | DWG REV D                                        |           | 0.000    |          |

### Job Routing

| Op No | Operation              | Qty   | Due Date | Standard  |         | Workcenter/Supplier   |              |
|-------|------------------------|-------|----------|-----------|---------|-----------------------|--------------|
|       |                        |       |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time    |
| 90    | Start up Operation     | 8 Ea  | 10/30/17 | 0.00      | 0.00    | Start up container    | FK-17-11-16  |
| 100   | Bandsaw                | 8 pcs | 10/30/17 | 0.00      | 0.00    | Bandsaw1              | FK-17-11-16  |
| 110   | CNC Vertical Machining | 8 pcs | 10/31/17 | 0.00      | 4.92    | HAAS 1                | SBZ 17/11/17 |
| 120   | QC                     | 8 pcs | 10/31/17 | 0.00      | 0.00    | QC2                   | SBZ 17/11/17 |
| 130   | QC                     | 8 pcs | 10/31/17 | 0.00      | 0.00    | QC8                   | SBZ 17/11/18 |
| 140   | Outsource              | 8 pcs | 10/31/17 | 0.00      | 0.00    | Outsource4            |              |
| 150   | Packaging              | 8 pcs | 10/31/17 | 0.00      | 0.00    | Packaging2            |              |
| 155   | QC                     | 8 pcs | 10/31/17 | 0.00      | 0.00    | QC5                   |              |
| 180   | Packaging              | 8 pcs | 10/31/17 | 0.00      | 0.00    | Packaging3            | AT CLK 22    |
| 190   | QC21-SA                | 8 Ea  | 10/31/17 | 0.00      | 0.00    | QC21                  |              |

Part Op 100 - Cut Blanks at 3.75"

Descriptions: 110 - 1-Machine per folio FB221 DWG REV: \_\_\_\_\_ FOLIO REV: \_\_\_\_\_ 2- deburr and break all sharp edges  
140 - Issue P/O to ATG: 38501 AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required  
180 - \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV\*\*\*

1.3mm thickness prime

### Job Allocations

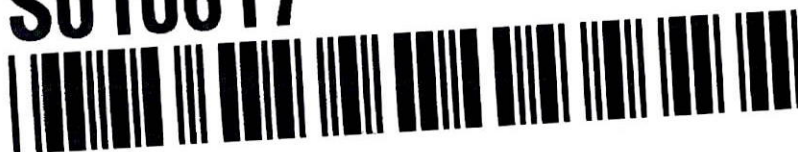
| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | 649.5012E      | 3        | 0         | 0         | 0       |

F92314 x2.50'

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE  
**S010617**



**Deflector**

**PART NO: 649.5012**

**Revision:**

**Operation:**

**Change No:**

**Start up Operation**

**Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Mfg Date: 11/16/17**

**Job No: 165563**

**Work Order ID 165563****\*165563\***

Page 1

Monday, August 28, 2017 11:41:07 AM

Item ID: 649.5012

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Deflector

Start Date: 9/15/2017 Start Qty: 8.00

**\*8\***

Cust Item ID:

Required Date: 10/3/2017 Req'd Qty: 8.00

**\*8\***

Customer:

Reference:

Approvals:

Process Plan:

DAS  
21  
9-89

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: **AUG 29 2017**

SPC (Y/N):

Date:

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

649.5000

D

100

0.00

**\*100\***

BAND SAW

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut Blanks at 3.75"

8

Ø

DAS  
44  
9-89

17-11-16

110

0.00

**\*110\***

HAAS CNC VERTICAL MACHINING #1

HAAS I

Memo

2.54

HAAS CNC vertical machine #1

1-Machine per folio FB221

DWG REV: \_\_\_\_\_

FOLIO REV: \_\_\_\_\_

2- deburr and break all sharp edges

8

8

SBL17-11-17

8  $\phi$  81/10/20  
9/11/18



Monday, August 28, 2017 11:41:07 AM

Page 3

### Packaging

## Memo

Monday, August 28, 2017 11:41:07 AM

Page 4

## Quality Control

# Picklist Print

Page 1

Monday, August 28, 2017 11:41:10 AM

Work Order ID: 165563

**\*165563\***

Parent Item: 649.5012

**\*649 5012\***

Parent Item Name: Deflector

Start Date: 9/15/2017

Required Date: 10/3/2017

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV. C RQ 13/10/29 VERIFIED BY:JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| 649.5012E                       |                        | Manufactured  | No          |                     |                  | 100             | f                  | 120.0000       | 0.313       | 2.63579      |               |                |        |

**\*649 5012F\***

**\*\***

Deflector

Location

Loc Qty

Loc Code

MAT036

120

92314

120





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# NOTES: UNLESS OTHERWISE SPECIFIED

- 1 PRIMARY MATERIAL: 7075-T651 ALUMINUM PER AMS-QQ-A-250/12.  
ALTERNATE MATERIAL: 7075-T6511 ALUMINUM PER AMS-QQ-A-200/11.
- 2 FINISH: ANODIZE IAW MPP-172 SECTION 2.1;  
PRETREAT IAW MPP-172 SECTION 3.1;  
PRIME IAW MPP-172 SECTION 4.2; 1-2 MIL MAX.
3. DE BURR AND BREAK ALL SHARP EDGES.
4. IDENTIFY IAW MPP-120. LASER ETCH P/N AND REVISION, 12 PT. CENTURY GOTHIC.
5. ALL DIMENSIONS SHOWN PRIOR TO FINISH.
- 6 PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5010 DEFLECTOR.SLDPRJT, LAST MODIFIED 04-16-12.
- 7 PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5012 DEFLECTOR.SLDPRJT, LAST MODIFIED 11-03-11.
- 8 PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5013 DEFLECTOR.SLDPRJT, LAST MODIFIED 04-16-12.
- 9 PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5014 DEFLECTOR.SLDPRJT, LAST MODIFIED 04-04-17.

SHOP COPY

RETURN TO  
ENGINEERING

UNCONTROLLED COPY

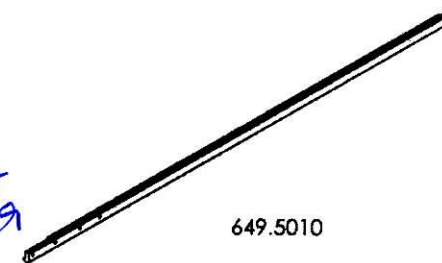
SUBJECT TO AMENDMENT

WITHOUT NOTICE

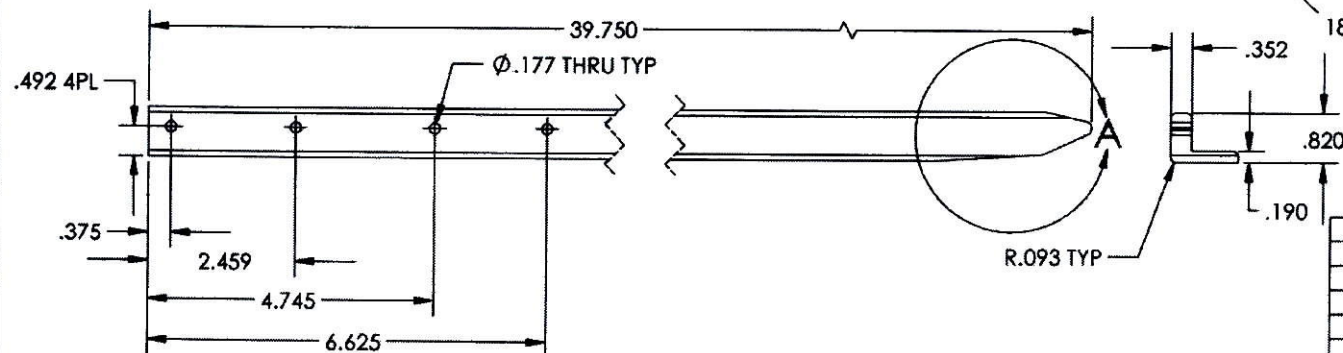
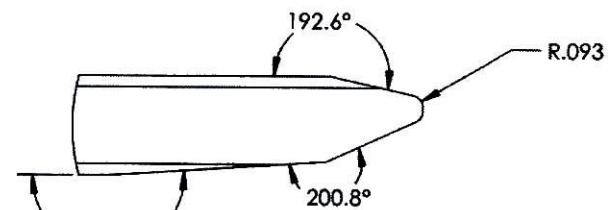
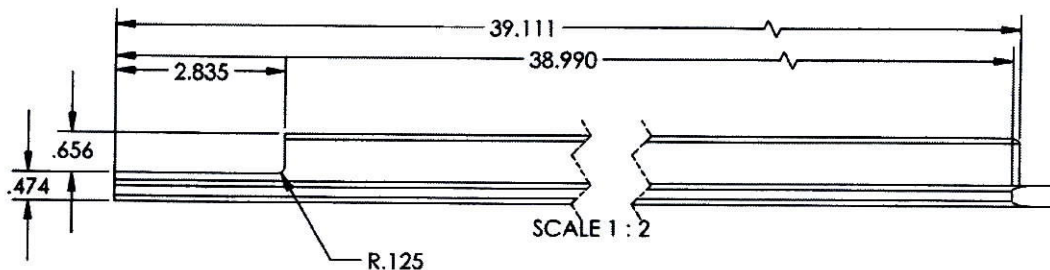
WORK ORDER

NO. 165563 MCLJ  
170829

| REV | DESCRIPTION                           | DATE     | APPROVED |
|-----|---------------------------------------|----------|----------|
| M/C | INITIAL RELEASE                       | 11-03-11 | F. BRAVO |
| A   | INCORPORATED ECH 03402 AND 03478      | 04-16-12 | F. BRAVO |
| B   | INCORPORATED ECH 03504                | 02-02-12 | F. BRAVO |
| C   | INCORPORATED ECH 03501                | 06-22-12 | F. BRAVO |
| D   | INCORPORATED ECH 04280, 03470 & 03780 | 04-04-17 | F. BRAVO |



649.5010

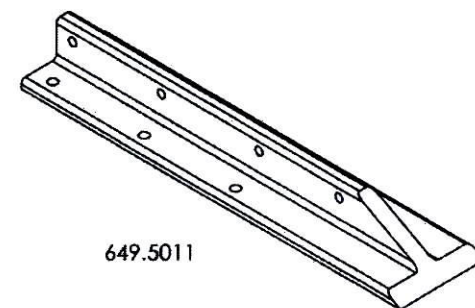
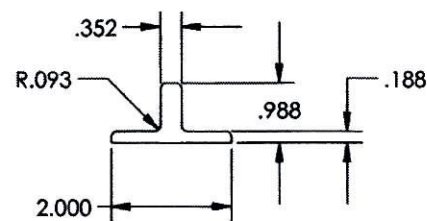
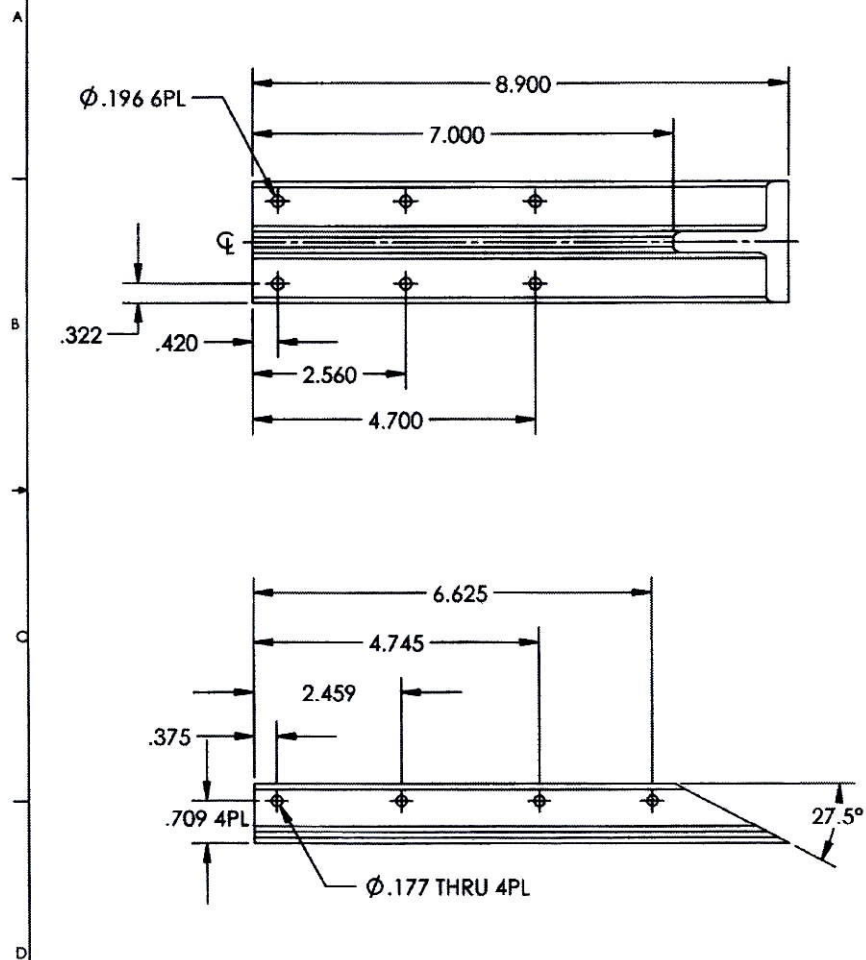


DETAIL A  
SCALE 1:1

| QTY | FIND # | PART #   | DESCRIPTION | MATL | SPEC. |
|-----|--------|----------|-------------|------|-------|
| 5   |        | 649.5014 | DEFLECTOR   | △    | △△    |
| 4   |        | 649.5013 | DEFLECTOR   | △    | △△    |
| 3   |        | 649.5012 | DEFLECTOR   | △    | △△    |
| 2   |        | 649.5011 | DEFLECTOR   | △    | △△    |
| 1   |        | 649.5010 | DEFLECTOR   | △    | △△    |

| PARTS LIST                 |                    |          | DEFLECTOR                                                           |        |
|----------------------------|--------------------|----------|---------------------------------------------------------------------|--------|
| QTY                        | DESCRIPTION        | REV      | SCALE                                                               | SHEET  |
| 5                          | 649.5014 DEFLECTOR | 11-03-11 | NONE                                                                | 1 OF 5 |
| 4                          | 649.5013 DEFLECTOR | 04-16-12 |                                                                     |        |
| 3                          | 649.5012 DEFLECTOR | 02-02-12 |                                                                     |        |
| 2                          | 649.5011 DEFLECTOR | 06-22-12 |                                                                     |        |
| 1                          | 649.5010 DEFLECTOR | 04-04-17 |                                                                     |        |
| NEXT ASSY (S)              |                    |          | DART AEROSPACE                                                      |        |
| 649.4700                   |                    |          | 3030 ENTERPRISE CT.<br>SUITE A<br>VISTA, CA 92081<br>(760)-724-5300 |        |
| ORIGINAL DATE              |                    |          | DART AEROSPACE                                                      |        |
| DRAWN BY                   |                    |          | APICAL INDUSTRIES INC.                                              |        |
| CHECKED BY                 |                    |          | DEFLECTOR                                                           |        |
| DRAWING APPROVAL           |                    |          | SCALE NONE                                                          |        |
| F. BRAVO                   |                    |          | SHEET 1 OF 5                                                        |        |
| UNLESS OTHERWISE SPECIFIED |                    |          |                                                                     |        |
| TOLERANCES ARE IN INCHES   |                    |          |                                                                     |        |
| 1 PLACE DECIMALS .03       |                    |          |                                                                     |        |
| 2 PLACE DECIMALS .01       |                    |          |                                                                     |        |
| 3 PLACE DECIMALS .005      |                    |          |                                                                     |        |
| ANGLES .5°                 |                    |          |                                                                     |        |

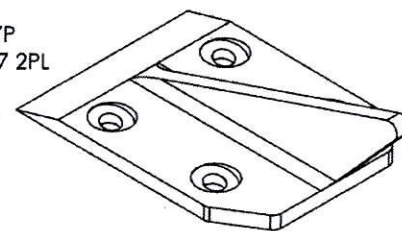
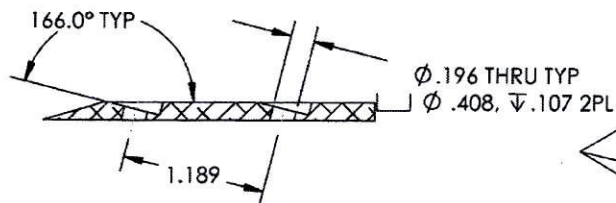
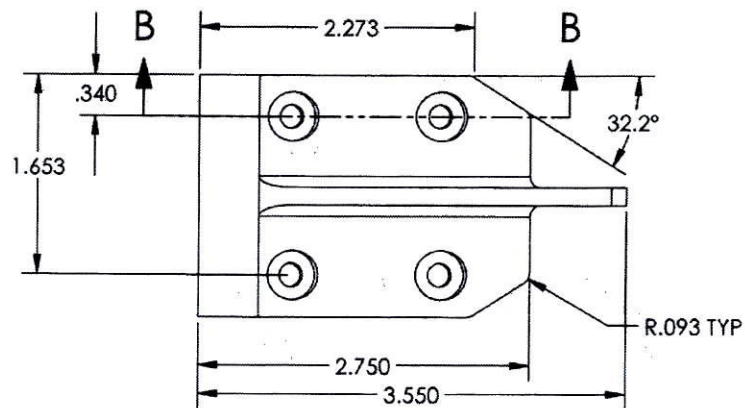
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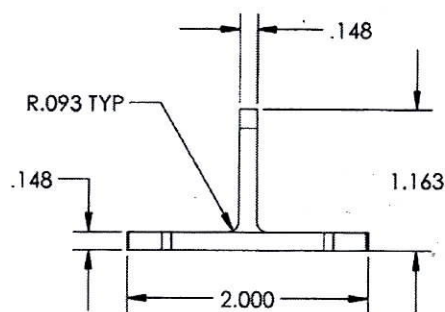
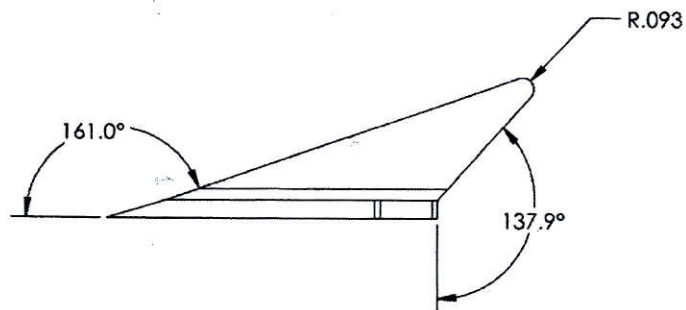
649.5011

|                                                                                                                                             |                       |                                                                      |                      |
|---------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|----------------------------------------------------------------------|----------------------|
| ORIGINAL DATE<br>11/03/11                                                                                                                   |                       | 3030 ENTERPRISE CT.,<br>SUITE A<br>VISTA, CA 92081<br>(760)-724-5300 |                      |
| DRAWN BY<br>A. CHAN                                                                                                                         | CHECKED BY<br>P. BRAY | DART<br>AEROSPACE<br>APICAL INDUSTRIES INC.<br>DBA DART AEROSPACE    |                      |
| DRAWING APPROVAL<br>P. BRAY<br>11/03/11                                                                                                     |                       | DEFLECTOR                                                            |                      |
| CONTRACT NO.                                                                                                                                |                       | SIZE<br>B                                                            | REV.<br>D            |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>TOLERANCES ARE:<br>2 PLACE DECIMALS ±.01<br>3 PLACE DECIMALS ±.005<br>ANGLES ±.5° |                       | CAGE CODE<br>07M26                                                   | ENG. NO.<br>649.5000 |
|                                                                                                                                             |                       | SCALE<br>NONE                                                        | SHEET<br>2 OF 5      |

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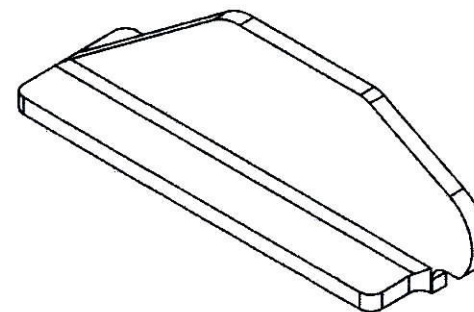
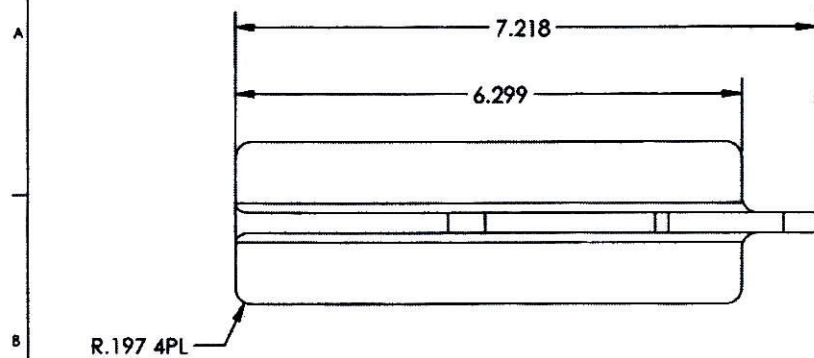


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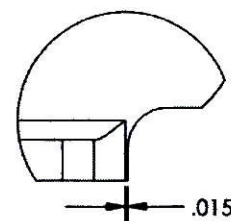
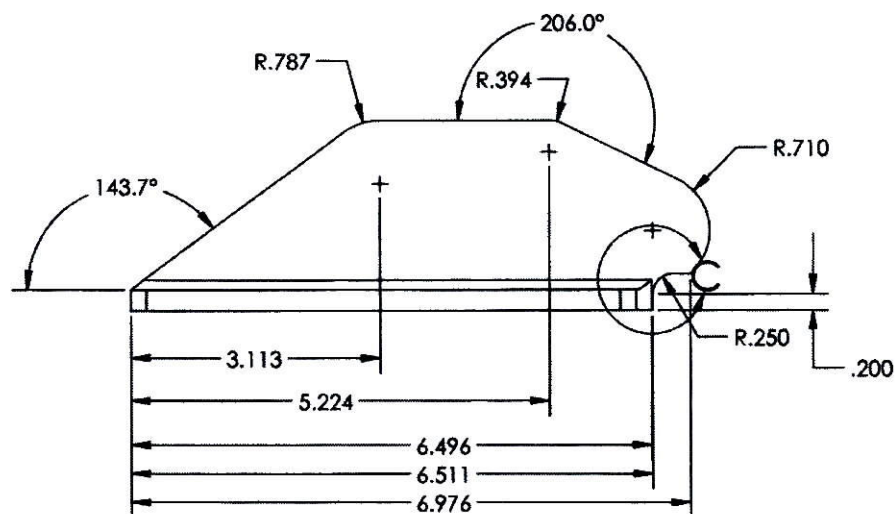


|                                                                                                                                                  |                                                                       |
|--------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------|
| ORIGINAL DATE<br>11/09/11                                                                                                                        | 3030 ENTERPRISE CT.,<br>SUITE A<br>VISTA, CA. 92081<br>(760)-724-5301 |
| DRAWN BY<br>A. GUAN                                                                                                                              | APICAL INDUSTRIES, INC.<br>DBA DART AEROSPACE                         |
| DESIGNED BY<br>P. BRAND                                                                                                                          |                                                                       |
| DRAWING APPROVAL<br>P. BRAND                                                                                                                     |                                                                       |
| CONTRACT NO.                                                                                                                                     |                                                                       |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>TOLERANCES ARE:<br>2 PLACES DECIMALS ± .01<br>3 PLACES DECIMALS ± .005<br>ANGLES ± .5° | DEFLECTOR                                                             |
| SCALE NONE                                                                                                                                       | SHEET 3 OF 5                                                          |

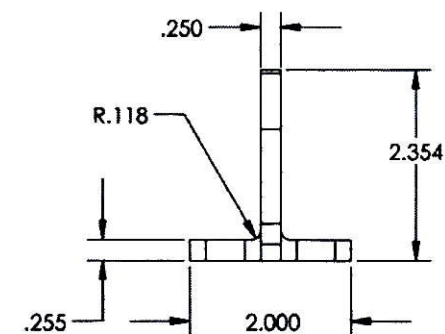
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649.5013



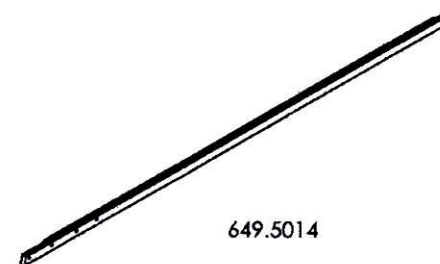
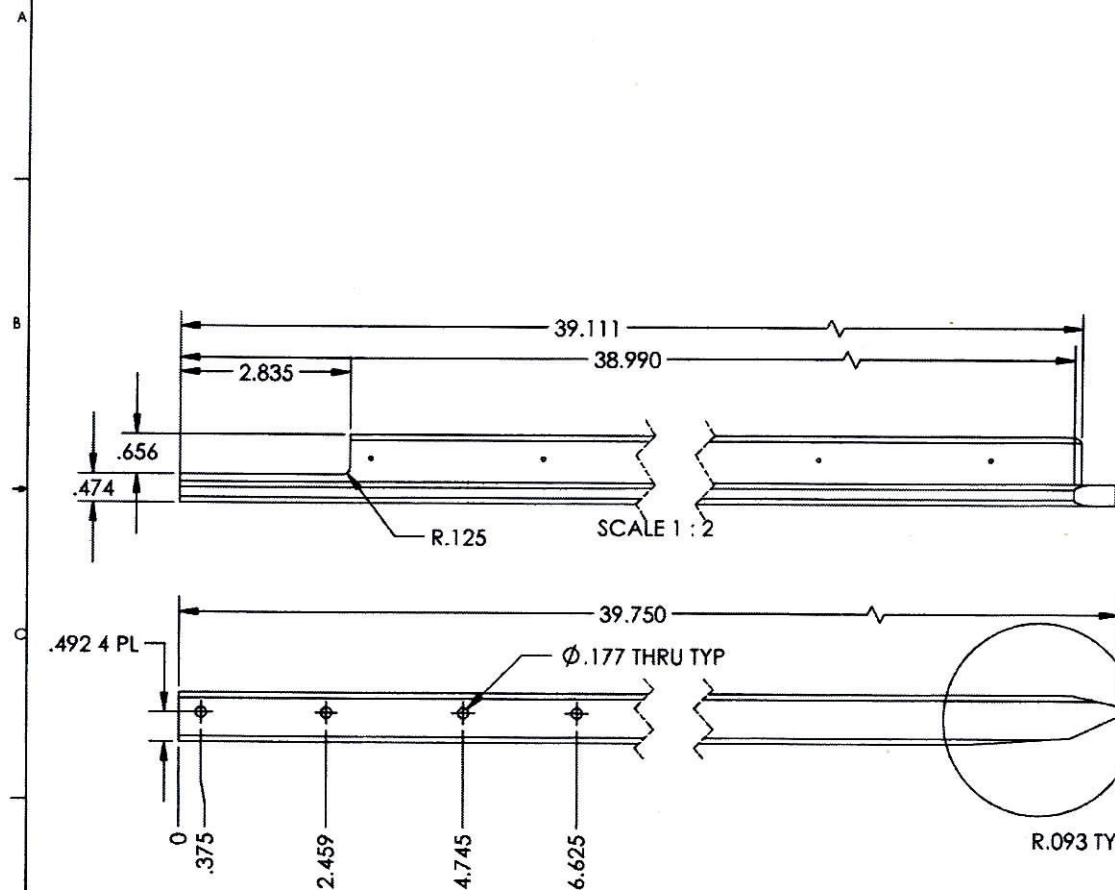
DETAIL C  
SCALE 2:1.5



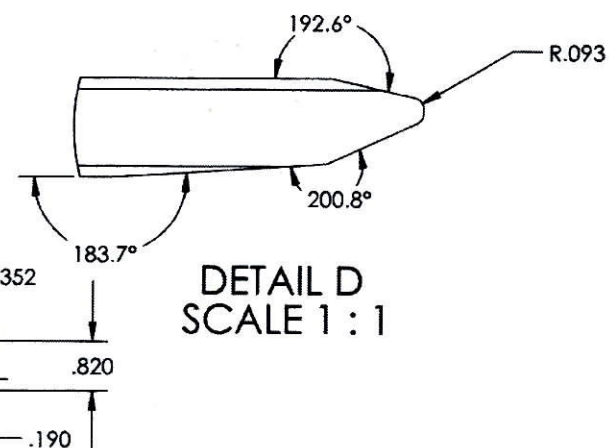
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|----------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|----------------------------------------------------------------------|-----------------|
| ORIGINAL DATE<br>11/03/11                                                                                                                    |                         | 3030 ENTERPRISE CT.,<br>SUITE A<br>VISTA, CA 92081<br>(760)-724-5300 |                 |
| DRAWN BY<br>A. QUAN                                                                                                                          | DESIGNED BY<br>P. BRAVO | APICAL INDUSTRIES INC.<br>DBA DART AEROSPACE                         |                 |
| DRAWING APPROVAL<br>P. BRAVO                                                                                                                 |                         | DEFLECTOR                                                            |                 |
| CONTRACT NO.                                                                                                                                 |                         | REV.<br>8                                                            | D               |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>TOLERANCES ARE:<br>3 PLACE DECIMALS ±.01<br>2 PLACE DECIMALS ±.005<br>ANGLES ± .5° |                         | SCALE<br>NONE                                                        | SHEET<br>4 OF 5 |



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649.5014



DETAIL D  
SCALE 1:1

|                                                                                                                                           |                                                                       |
|-------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------|
| ORIGINAL DATE<br>11.05.11                                                                                                                 | 3030 ENTERPRISE CT.,<br>SUITE A<br>VISTA, CA. 92081<br>(760) 724-5300 |
| DRAWN BY<br>A. QIAN                                                                                                                       | CHECKED<br>P. BRAVO                                                   |
| DRAWING APPROVAL<br>P. BRAVO                                                                                                              | APICAL INDUSTRIES INC.<br>200 DART AEROSPACE                          |
| CONTRACT NO.                                                                                                                              | DEFLECTOR                                                             |
| SERIES OTHER THAN SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>TOLERANCES ARE<br>2 PLACE DECIMALS .015<br>3 PLACE DECIMALS .005<br>ANGLES .1° | SHEET<br>B                                                            |
| CAGE CODE<br>D7M26                                                                                                                        | DWG. NO.<br>649.5000                                                  |
| SCALE NONE                                                                                                                                | REV.<br>D                                                             |
|                                                                                                                                           | SHEET 5 OF 5                                                          |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO038501

**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalande, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO038501

**PO Date:** 11/28/17

**Due Date:** 12/7/17

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**Via:** Ground

**Pynt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

**E-MAILED**  
NOV 29 2017

*REVISED*

## Items

| Line Item | Job    | Part     | Rev | Description                                                                                    | Item Tax | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|----------|-----|------------------------------------------------------------------------------------------------|----------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         |        | 649.5012 | -   | Deflector<br>Issue P/O to ATG:<br>_____ hard<br>black anodize, prime<br>as per dwg 649.5012    |          | Firmed | 12/7/17  | 8 pcs          | 0 pcs             | 8 pcs   | \$36.42/pcs      | \$291.36       |
| 2         | 168023 | 646.3313 | -   | Upper Guide<br>Issue P/O to ATG :<br>_____ hard<br>black anodize, prime<br>as per dwg 646.3313 |          | Firmed | 12/7/17  | 6 pcs          | 0 pcs             | 6 pcs   | \$36.42/pcs      | \$218.52       |

**Grand Total:** \$509.88

## Order Notes

DWG REV D IPP REV. C RQ 13/10/29 VERIFIED BY:JLM

DWG REV A SHEET 7 IPP REV:A NEW ISSUE 12/11/14 JFS VERIFY BY: JLM

### Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.



A.T.G. Industries Inc.  
731 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 914210

Date: 30-Nov-17

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Chantal Lavoie  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                              | Ship Via                           |           |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|-----------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                              | OUR TRUCK                          |           |
| Quantity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Description                                                                                                                                                                                                                                  |                                    |           |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                                                                              |                                    |           |
| 8<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Part: 649.5012<br>Deflector<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - 2 mils) per drawing.<br>Job: 22069     | Rev: D<br>PO: PO038501<br>Line: 1  | 807-11-30 |
| 6<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Part: 6463.3313<br>Upper Guide<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.<br>Job: 22070 | Rev: NC<br>PO: PO038501<br>Line: 2 |           |
| <b>CERTIFICATE OF CONFORMANCE</b><br>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.<br><br>Date: <u>30/11/2017</u><br>Certified Signature: <u>[Signature]</u><br>Receiver Signature: _____<br><br>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.<br><br>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.<br><br>Made in Canada. |                                                                                                                                                                                                                                              |                                    |           |